

TPM CIRCLE NO: 06	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME: OTP	LOSS NO. / STEP								
DEPT: Store	RESULT AREA	P	Q	DEF:- A		C	D	S	M

### KAIZEN IDEA SHEET

F/IMS/05

CELL: STORE    CELL NAME: Store    MACHINE / STAGE:    OPERATION:

**KAIZEN THEME:** Implementing the Stamp against the printing paper

**WIDELY/DEEPLY:**

**IDEA:-:** Stamp Implemented

**PRESENT STATUS:** Earlier we using format Paper format to clearance QA approval

**COUNTERMEASURE :** Now we are using Stamp format for QA



**BEFORE**



**AFTER**

<b>BENCHMARK</b>	00
<b>TARGET</b>	00
<b>KAIZEN START</b>	12.05.2017
<b>KAIZEN FINISH</b>	16.05.2017

**TEAM MEMBERS:** Mr. Rakesh  
Mr.Vinoth Kumar

- BENEFITS:-**
- 1) Paper saved
  - 2)Time save to jr officer to take print
  - 3)Power saved to maintainace
  - 4)On to invoice give handed over to QA

**KAIZEN SUSTENANCE**

**WHY - WHY ANALYSIS :-**

- RESULT:-**
- 1)paper saved by implementing this Stamp
  - 2)Power saved by implementing this stamp
  - 3)Man power time saved
  - 4)Money saved by implementing around 45 to 50 Rs per day approximately

**WHAT TO DO :** Always fellow the instruction  
**HOW TO DO :** Manual  
**FREQUENCY :** Daily

**ROOT CAUSE:-**

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
45 to 50rs		

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESP.	STATUS
	Store		Store	Done

**REGISTRATION NO. & DATE:** 1665 & 20.05.2017

**REGISTERED BY:** Mr. Nigam

**MANAGER'S SIGN:** Mr.Pramod